Metal AM Machine Price & Cost Evidence Sheet — 2026

Independent, source-linked evidence. Every figure is a dated public record — a reproduced federal contract value, a published launch price, or a labeled editorial estimate. None is a current retail quote. Lease, rental and package rows are labeled as such and are never purchase prices. Full table with live sources: metal3dprinting.ai/machine-prices · Last verified 2026-10-01.

Machine price evidence

Machine	Public evidence	Amount	Type
EOS M 290	Five reproduced federal awards, 2016–2024	$528,242 – $1,383,580	FEDERAL
EOS M 400-4	Federal lot incl. accessories, install, training	$2,364,744 (2023)	FEDERAL
EOS M 400-4 (lease record)	52-week federal lease, lease-to-own structure — a lease payment total, not a purchase price	$985,664.06 (2025)	FEDERAL LEASE
Concept Laser M2 cusing	Three reproduced federal purchases, OEM-direct; award totals, scope not itemized; no OEM list price existed	$741,096 – $1,346,859.50 (2014–2018)	FEDERAL
EOSINT M 280	Reproduced 2012 federal purchase, OEM-direct; NASA rentals 2024–26 are separate rental evidence, not purchase prices	$739,768 (2012)	FEDERAL
Meltio M600	Federal award for an M600 with DualWire/HotWire heads via a reseller — a package value, not an OEM list price	$335,895.41 (2025)	PACKAGE AWARD
Markforged FX10	Three 2024–25 federal purchases via resellers — documented transactions, not MSRP; dealer Metal Kit list €19,990 is separate	$117,859 – $161,978 (2024–2025)	FEDERAL
3D Systems DMP Flex 350	350B federal award; 2022 estimate above $575,000	$961,655 (2021)	FEDERAL
Markforged Metal X	Launch (printer only); reproduced federal purchases/bundles $48,200–$181,512 (2018–2024)	$99,500 (2017)	LAUNCH
Xact Metal XM200C/G	Launch (2021); configured federal purchases $197,781–$235,998 (2023–2026)	$65,000 / $90,000 (2021)	LAUNCH
Trumpf TruPrint 1000	Editorial estimate; OEM publishes no price	≈ $170,000 (2022)	EDITORIAL
One Click Metal MPRINT+	Launch; Pro line ≈ $180,000 (2025)	€76,900 (2021)	LAUNCH
Desktop Metal Shop System	Launch pricing by configuration	$150,000 – $225,000 (2019)	LAUNCH
Desktop Metal Studio+ / 2	Launch pricing (printer-era figures)	≈ $60,000 / $110,000	LAUNCH
Desktop Metal Studio System (procurement record)	2022 federal purchase of a full system via a reseller — a workflow bundle, not a printer-only price	$225,036 (2022)	FEDERAL
Velo3D Sapphire	Analyst estimate; federal one-year lease $700,000 (2023)	≈ $600,000 (2018)	ESTIMATE
Scrap Labs Scrap 1	Entry LPBF kit; assembled systems from $17,990	$9,600 – $17,990 (2026)	LAUNCH
Sisma mysint100	Editorial coverage only	over $100,000 (~2017)	EDITORIAL

Patterns that matter

• Configured federal award totals vary substantially from historical launch prices — contract scope, accessories, services and procurement structure differ by award; no universal multiplier applies.
• Annual maintenance on common platforms: $44,076–$108,314 in public records.
• Entry-level LPBF floor collapsed: ~$100,000 class (2021) → $9,600 kit (2026).
• Public list pricing is rare among the OEMs reviewed. Identified used-market asks exist for some systems (asking prices, not completed transactions); records reviewed through 2026-10-01.

Powder cost evidence

Alloy / basis	Source	Figure
Ti-6Al-4V	Peer-reviewed cost model (2024; underlying data 2013)	$260 – 450/kg
Ti-6Al-4V (per part)	npj Advanced Manufacturing costing study (2025)	£3.64 – £8.83 / part
Stainless 316L	Federal award 2016; per-kg inferred, quantity unconfirmed	≈ $126.75/kg
Reused powder value	University cost model (2022)	75% of virgin price

Sources and methodology: metal3dprinting.ai/machine-prices · Reproduced federal records: metal3dprinting.ai/federal-machine-prices · Suppliers never pay this site, so evidence and rankings cannot be bought. © 2026 Metal3DPrinting.ai — free to share unmodified.